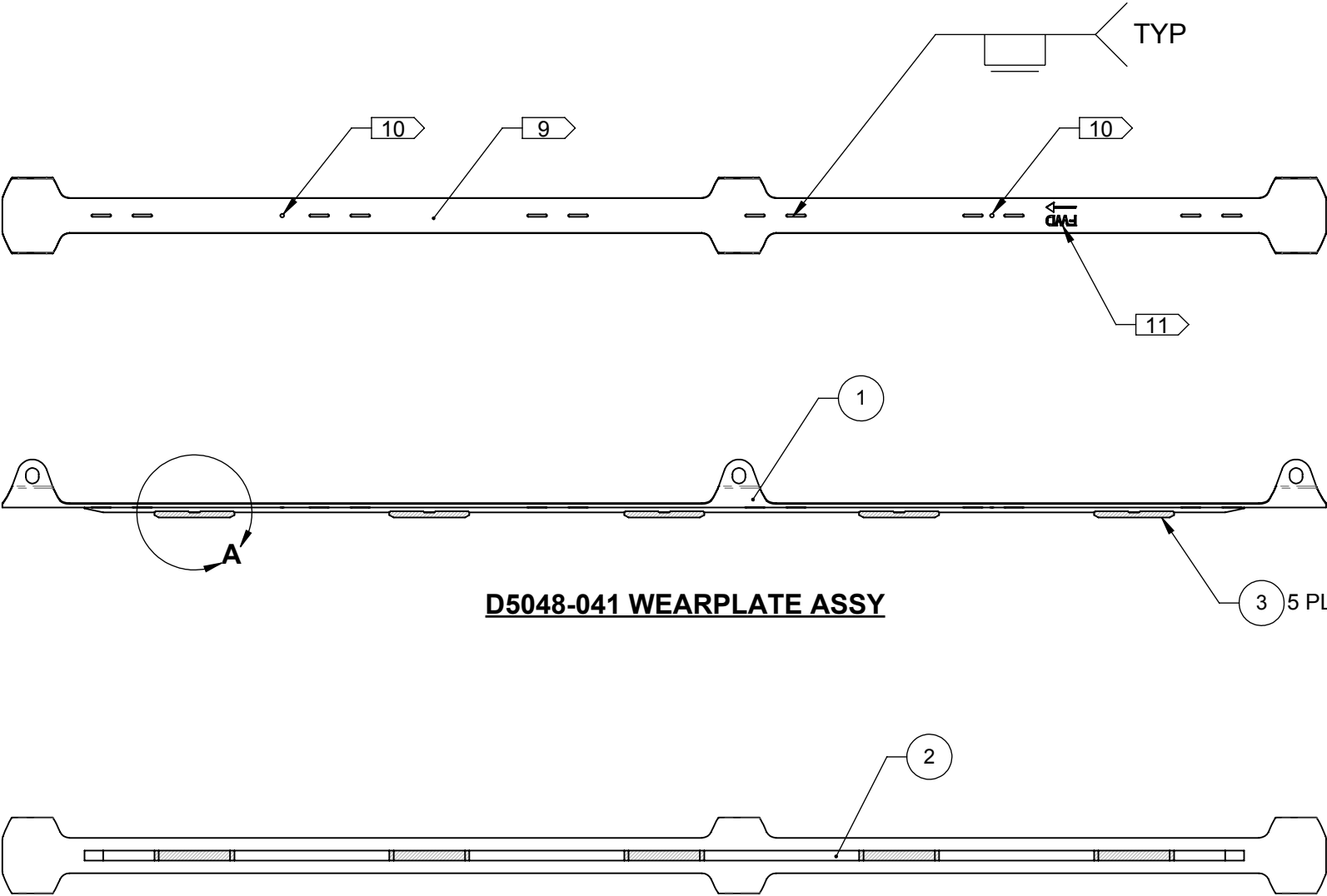
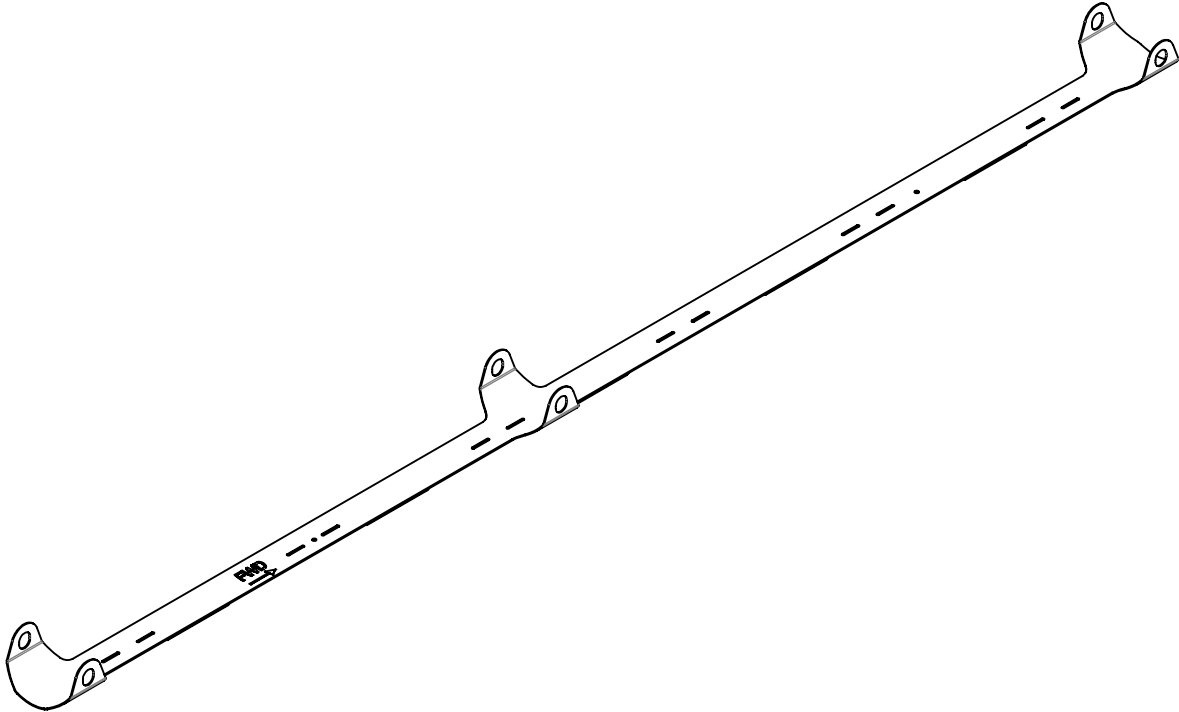


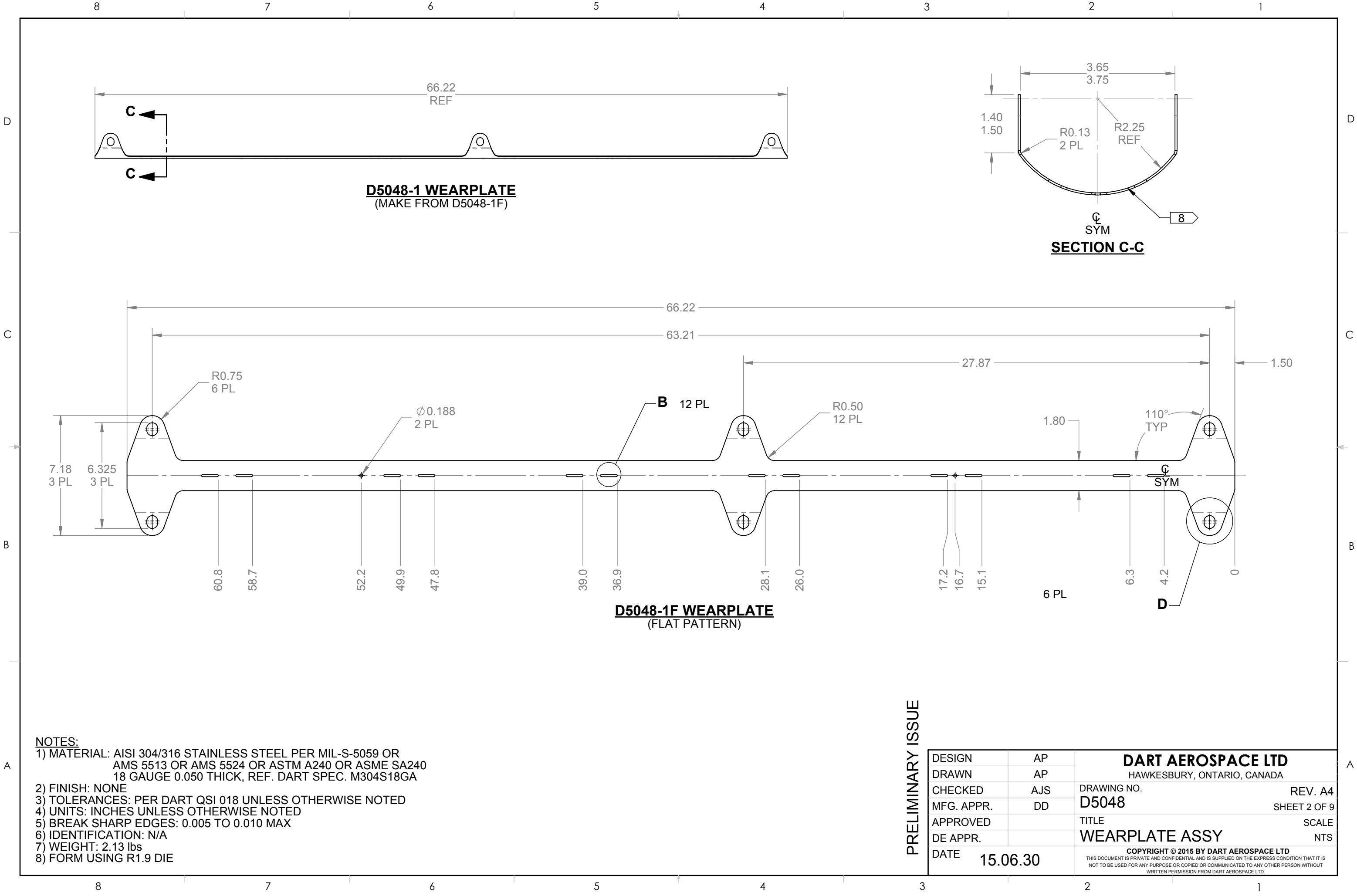
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5048-041	WEARPLATE ASSY
1	1	D5048-1	WEARPLATE
2	1	D5050-3	BAR
3	A/R	2059B	HARDCOAT

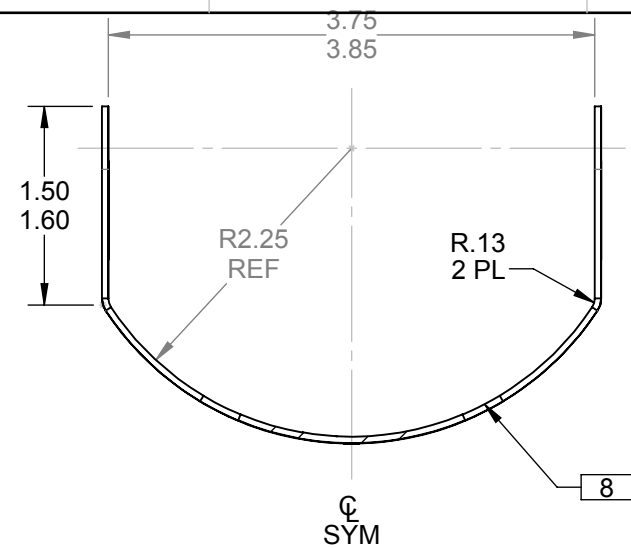


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 4.92 lbs
 - 8) WELDING: PER QSI 004. APPLY 2059B HARDCOAT WELD 0.32 THK X 0.50 WIDE FLUSH WITH D5050-3 BAR ON LATERAL SURFACES, 5 PL
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 4.9
 - 10) TRANSFER DRILL \varnothing 0.188 HOLE THROUGH D5050-3 BAR AFTER APPLYING TEXTURED COATING
 - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER

PRELIMINARY ISSUE

A	NEW ISSUE	AP	15.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. A4
MFG. APPR.	DD	D5048	SHEET 1 OF 9
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	15.06.30	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



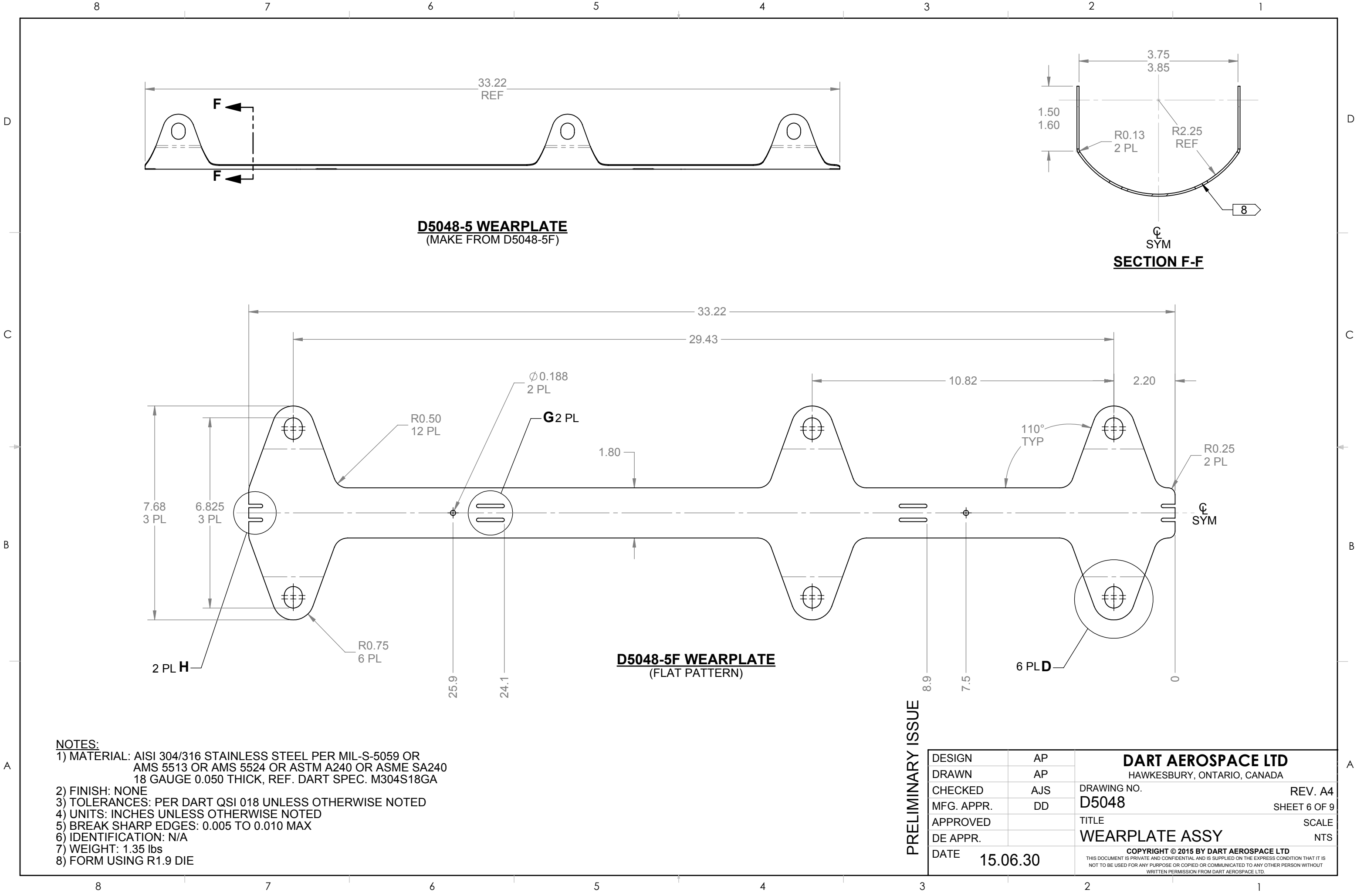


SECTION E-E



PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO. D5048	REV. A4
MFG. APPR.	DD		SHEET 4 OF 9
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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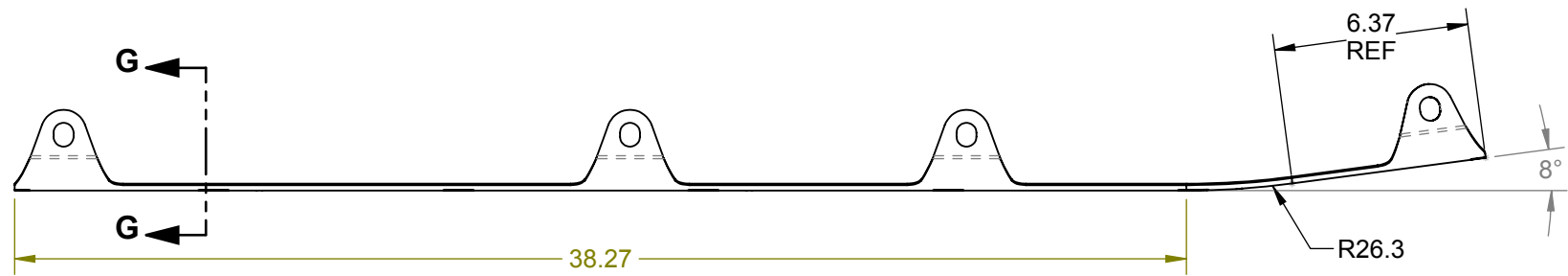


NOTES:

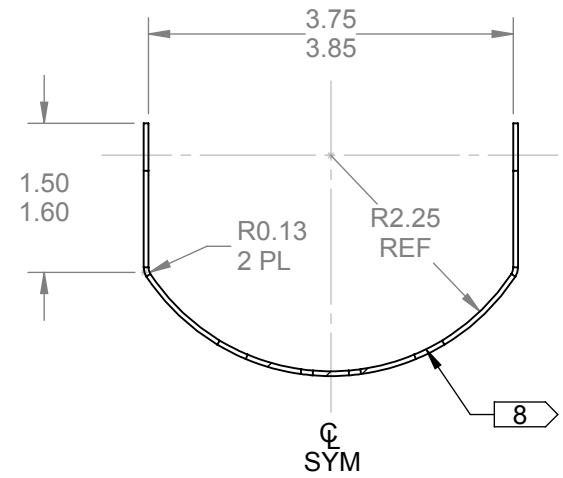
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.35 lbs
- 8) FORM USING R1.9 DIE

PRELIMINARY ISSUE

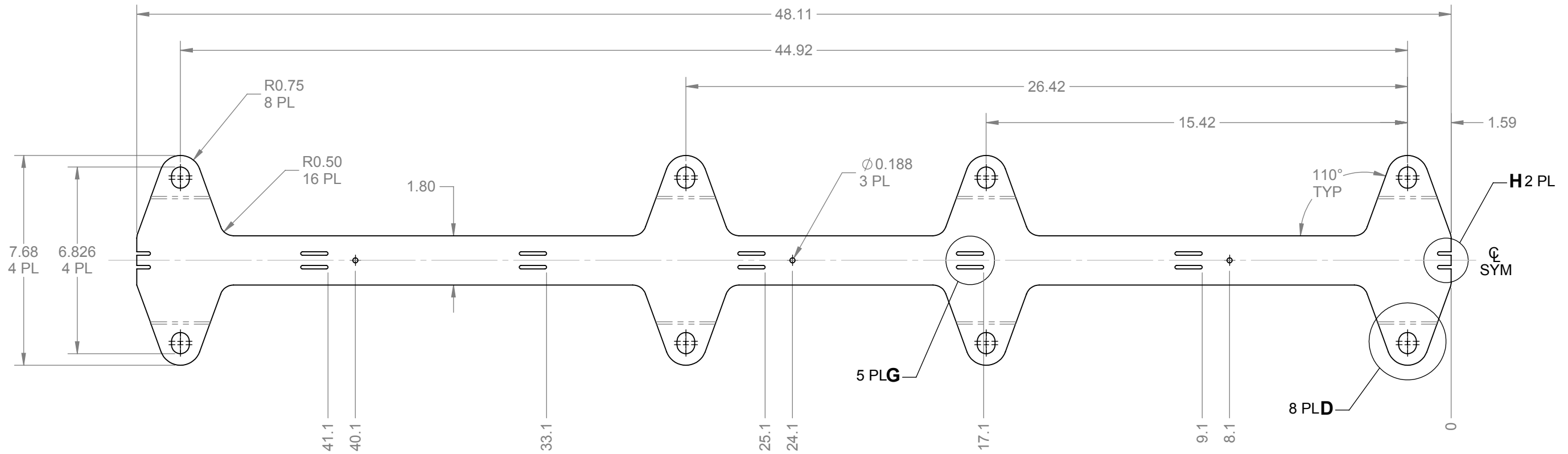
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. A4
MFG. APPR.	DD	D5048	SHEET 6 OF 9
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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D5048-7 WEARPLATE
(MAKE FROM D5048-7F)



SECTION G-G



D5048-7F WEARPLATE
(FLAT PATTERN)

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.89 lbs
- 8) FORM USING R1.9 DIE

PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO. D5048	REV. A4 SHEET 8 OF 9
MFG. APPR.	DD	TITLE WEARPLATE ASSY	SCALE NTS
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DE APPR.			
DATE	15.06.30		

